

## PRODUCT DATA SHEET



# Avery® Etched Glass Film

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### Introduction

Avery Etched Glass Film is especially developed for computer-aided signmaking systems for decorative and functional graphics on glass windows and screens, doors and mirrors. Avery Etched Glass is a quality cast film offering an indoor durability of up to 9 years.

### Description

Facefilm: 60 micron cast film with etched glass appearance  
Adhesive: permanent, acrylic based  
Backing paper: one side coated bleached kraft paper, 140 g/m<sup>2</sup>

### Conversion

Avery Etched Glass Film shows excellent cutting performances on a wide range of computerised sign making equipment.

### Features

- Excellent conversion properties at computerised sign making.
- Easy cutting and weeding.
- Outstanding durability and outdoor life.
- Excellent dimensional stability.
- Excellent adhesion and impact strength.

### Recommendations for use

Avery Etched Glass Film is especially developed to create the image of etched decoration on glass, without the use of etching chemicals. Avery Etched Glass Film can be used on flat transparent surfaces like glass, acrylic sheets and polycarbonate materials.

### Recommendations for application

- Flat surfaces only.
- High tack application tape, like PM74.
- Application to a substrate with the wet method will facilitate positioning.
- Addition of 0,5% of neutral detergent will give you the right application fluid.
- Water to be removed with a squeegee and film hand pressure.
- Allow the adhesive to build up sufficient adhesion level (this may take 15-45 min!) before application tape removal.



[www.averygraphics.com](http://www.averygraphics.com)

Graphics Division  
Rijndijk 86, P.O. Box 118  
2394 ZG Hazerswoude – The Netherlands  
Tel +31 71 3421500 – Fax +31 71 3421538

# PRODUCT CHARACTERISTICS

Avery® Etched Glass Film

## Physical properties

Features	Test method <sup>1</sup>	Results
Caliper, facefilm	ISO 534	60 micron
Caliper, facefilm + adhesive	ISO 534	90 micron
Tensile strength	DIN 53455	1.0 kN/m
Elongation	DIN 53455	25%
Gloss	ISO 2813, 20°	15%
Dimensional stability	DIN 30646	0,2 mm. max
Adhesion, initial	FINAT FTM-1, stainless steel	540 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	720 N/m
	Glass	640 N/m
	PMMA	640 N/m
	Polycarbonate	640 N/m
Flammability		self extinguishing
Accelerated ageing	SAE J 1960, 1500h exposure	No negative impact on film performance
Shelf life	Stored at 22° C/50-55 % RH	2 years
Durability <sup>2</sup>	90° Vertical exposure	indoor : 9 years outdoor: 7 years

## Temperature range

Features	Results
Application temperature	Minimum: +10° C
Temperature range	-50° to +100° C

## Chemical resistance

Features	Test method <sup>1</sup>	Results
Humidity resistance	200h exposure	No effect

Chemical solvent resistance	Immersion time	Results
Water	24h	No effect
Detergent (1% solution)	24h	No effect
Detergent solution 65°C	8h	No effect
Isopropyl Alcohol / Water (20/80)	10 min	No effect

### Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change.

### Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing. All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

### 1) Test methods

More information about our test methods can be found on our website.

### 2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



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